



## Cleveland Die & Manufacturing Co.

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**Job Title: CNC Programmer**  
**Position Reports To: Tool Room Manager**  
**Location: CDM 2**

**Department: CNC**  
**Positions Supervised: None**  
**FLSA: Non-Exempt**

**Purpose:** To analyze and understand all Die designs in order to correctly program the CNC both Lathe and Milling machines efficiently while meeting all CDM's quality standards.

### **Essential Duties/Responsibilities\*:**

- 1. To dissect all die designs and detailing to interpret the information into the CNC machine.**
- 2. Create the geometry to input into the CNC machine.**
- 3. Set all controls on machine accurately in order to run the machine making necessary cuts from the work piece to form a finished part.**
- 4. Comply with CDM's PPE guidelines including utilizing gloves, safety glasses, and hearing protection as required.**

**\*This job description documents the general nature and level of work but is not intended to be a comprehensive and all-inclusive list of activities, duties and responsibilities required of this position. Consequently, employees may be asked to perform other duties and/or work overtime as required.**

### **QUALIFICATIONS:**

- 1. Ability to read and write English.**
- 2. Extensive computer knowledge, knowledge of trigonometry, and Cad-Cam.**
- 3. Ability to work in a team environment.**